IJP 01387

# Degradation kinetics of etoposide in aqueous solution

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> (Received 15 June 1987) (Accepted 24 July 1987)

Key words: Etoposide; HPLC assay; Degradation kinetics; Podophyllotoxin

# Summary

The chemical stability of the anticancer drug etoposide in aqueous solution has been investigated utilizing a stability-indicating reversed-phase high-performance liquid chromatographic assay with ultraviolet detection. The degradation processes can adequately be described by pseudo-first order kinetics. The degradation kinetics have been studied as function of pH, buffer composition, ionic strength and temperature. A pH-rate profile, using rate constants extrapolated to zero buffer concentration, was constructed demonstrating that etoposide is most stable in the pH region 4-5. A comparison between the chemical stabilities of etoposide and podophyllotoxin in the pH region 9-11 has been made. The degradation mechanism of etoposide in aqueous solution is discussed.

#### Introduction

The semisynthetic epipodophyllotoxin derivative etoposide (VP 16-213; Vepesid) (Fig. 1) is considered to be one of the most effective agents against a diverse array of neoplastic diseases including small-cell anaplastic bronchial carcinoma, testicular teratomas, Hodgkin and non-Hodgkin lymphomas and neuroblastomas (Schmoll, 1982; Phillips and Lauper, 1983; Cavalli, 1982). Inherent to its clinical importance etoposide is currently experiencing increasing attention. Extensive studies have been conducted dealing with bioanalysis (Holthuis, 1985; Hersch and Ludden, 1986; Danigel et al., 1985 a and b; Duncan et al., 1986;

Yamashita et al., 1987; Ho et al., 1985), pharmacokinetics (Issell et al., 1984; Holthuis, 1985), metabolism (Strife et al., 1980; Van Maanen et al.,

Fig. 1. Structure of etoposide.

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1982) and mode of action (Sinha and Myers, 1984). On the other hand it is surprising that data concerning the chemical stability of etoposide are scanty, especially quantitative information is lacking. Apart from some fragmentary reports (Strife et al., 1980; Floor et al., 1985) we are not aware of any systematic kinetic study about the degradation of etoposide in aqueous solution.

This study was initiated with the objective to collect quantitative data in order to obtain more detailed knowledge on the degradation kinetics of etoposide in aqueous solution, including the effects of several parameters (pH, buffers, temperature and ionic strength) on the degradation processes.

### Materials and Methods

#### Chemicals

Etoposide and its aglycone (4'-demethylepi-podophyllotoxin) were obtained from Bristol Myers BV, Weesp, The Netherlands. The cis-hydroxy acid derivative of etoposide, the cis-hydroxy acid derivative of the aglycone of etoposide and cis-etoposide were synthesized according to the procedures described by Strife et al. (1980). Podophyllotoxin was purchased from Sigma Chemical Company, St. Louis, MO, U.S.A. All chemicals used were of analytical grade and deionized water was used throughout.

## Buffer solutions

For the kinetic studies the following aqueous buffer solutions were used:  $H_0/pH-1$  to 2.5, perchloric acid; pH 2.5-6, acetate; pH 6-8.5, phosphate; pH 8.5-11, carbonate; pH 11-12, phosphate. The pH values between 1.5 and 12 were measured at the temperature of study by using an Ingold LOT-401 combined glass-reference electrode and a Radiometer PHM 64 research pH meter (Copenhagen, Denmark). Extension of the acidity scale below 1.5 was accomplished with the Hammett acidity function (Bates, 1973).

#### Kinetic measurements

The degradation reactions were initiated by adding a 60-µl sample of a solution of etoposide

in methanol to 4 ml of the preheated buffered solution to obtain an initial etoposide concentration of 50  $\mu$ g/ml (8.5 × 10<sup>-5</sup>M). The stock solution of etoposide in methanol (5.7 × 10<sup>-3</sup>M) kept at 4°C was found to be stable for 4 weeks at least. The reaction solutions were kept in screw-capped polypropylene test tubes in a thermostatically controlled waterbath in the dark. At appropriate time intervals 20- $\mu$ l samples were withdrawn and directly analyzed for undegraded etoposide and the degradation products by a stability-indicating high-performance liquid chromatographic assay (HPLC). All kinetic experiments have been performed in duplicate.

# Apparatus and analytical procedures

The chromatographic system consisted of a model M-45 solvent delivery system, a U6K septumless injection device and a model 440 dual wavelength UV detector (all from Waters Assoc., Milford, MA, U.S.A.) with fixed wavelength filters for detection at 254 and 280 nm. UV spectra of etoposide and the degradation products were recorded on line using a PU 4021 photo diode array detector (Pye Unicam Ltd., Cambridge, U.K.). The stainless-steel analytical column (30 cm × 3.9 mm i.d.) was filled with u-Bondapak phenyl material (particle size 10 µm). For the degradation studies of etoposide a mobile phase (I) was used, consisting of methanol/water (50/50, w/w) to which 0.5% (v/w) 0.5 M sodium phosphate buffer solution (pH 6.5) and 0.5% (v/w) of a 20% (w/v) tetrabutylammonium bromide solution were added. For the analysis of the degradation mixtures of podophyllotoxin a mobile phase (mobile phase II) was used with the same composition as eluent I except for the methanol/water ratio (60/40, w/w). The mobile phases were used at a flow rate of 1.0 ml/min with the column at 25°C, thermostatically controlled. Quantitation of etoposide and the degradation products was based on peak area measurements using a SP4000 integrator (Spectra Physics, Santa Clara, CA, U.S.A.). Calibration curves of standard etoposide solutions in methanol showed excellent linearity (r > 0.999) in the concentration range of interest (5-60 µg/ml). The precision of the method was determined by repetitive injections (n = 6) of a methanolic etoposide

solution (25  $\mu$ /ml) and the relative standard deviation was found to be 1%.

The p $K_a$  of the C4' phenolic function of etoposide was determined spectrophotometrically by absorbance measurements at 264 nm with a Shimadzu UV-140 double-beam spectrophotometer (Shimadzu Corp., Kyoto, Japan). 20- $\mu$ l samples of a stock solution of etoposide in methanol (5 mg/ml) were added to 2.00 ml of 0.01 M buffer solutions ( $\mu$  = 0.1) in the pH range 6-12 and the absorbance was measured. The p $K_a$  of etoposide was determined graphically as the inflection point of the sigmoid titration curve obtained by plotting the absorbance at 264 nm against pH.

#### Results and Discussion

#### Analytical procedures

Degradation of etoposide yields products in which the chromophore is unchanged. Consequently, UV spectrophotometry is an inadequate technique for the quantitation of the degradation reactions and a HPLC method was used in order to resolve decomposition products from the parent etoposide (Figs. 2 and 3). Compounds II and IV are eluted with the solvent front when tetrabuty-lammonium-bromide is omitted in the mobile

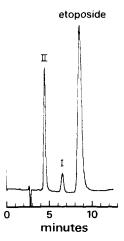


Fig. 2. HPLC chromatogram of a decomposition mixture of etoposide in acidic medium.

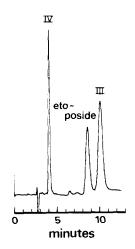


Fig. 3. HPLC chromatogram of a decomposition mixture of etoposide in alkaline medium.

phase. Retention of these degradation products, for quantitation purposes, can be achieved by adding a quaternary ammonium pairing ion to the eluent. Podophyllotoxin decomposition samples were also analyzed by using reversed-phase HPLC (Fig. 4).

## Degradation products

The overall degradation scheme of etoposide is depicted in Fig. 5. The total of the UV absorbance

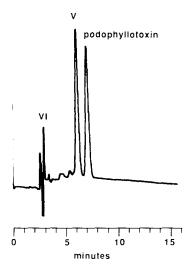


Fig. 4. HPLC chromatogram of a decomposition mixture of podophyllotoxin in alkaline medium.

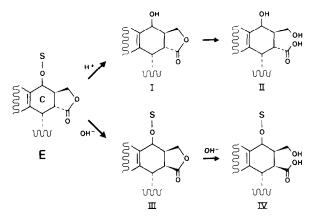


Fig. 5. Overall degradation scheme of etoposide in acidic and alkaline media. E, etoposide; I, the aglycone of etoposide; II, the *trans*-hydroxy acid of the aglycone of etoposide; III, *cis*-etoposide; IV, the *cis*-hydroxy acid of etoposide; S, D-glucopyranosyl sugar moiety.

(at 254 nm and at 280 nm) of the degradation products and residual etoposide, in terms of peak integrator units, remains constant until complete disappearance of etoposide. This again demonstrates that the degradation processes do not involve the chromophore of the etoposide molecule. Furthermore, the mass balance indicates that all degradation products are included in the HPLC assay.

Rapid scanning with the photo diode array detector on line with the HPLC system revealed that degradation products I, II, III, IV and etoposide have identical UV spectra with  $\lambda_{max}$  at 284 nm and  $\lambda_{min}$  at 263 nm. In acidic medium the glucopyranosil moiety of etoposide is cleaved yielding 4'-demethylepipodophyllotoxin (I). Additional evidence for the identity of this aglycone was obtained by comparison of its elution volume and that of a reference compound. The aglycone degrades further into compound II. The structure of II is not known with certainty. However, the fact that II is formed out of I proves that II is an aglycone. Its chromatographic behaviour, with and without a pairing ion added to the mobile phase, demonstrates that II has acidic properties. It is known that the cis-hydroxy acid derivative of etoposide can undergo lactone ring closure on acidification (Strife et al., 1980). Ring closure of a trans-hydroxy acid derivative is not likely on thermodynamic grounds as this chemical transformation should yield the highly strained, energetically unfavourable, *trans*-fused lactone ring. On account of the above mentioned grounds it is likely that compound II is the *trans*-hydroxy acid derivative of the aglycone of etoposide. Further research is warranted to prove this hypothesis.

In neutral, weak acidic and basic solution (pH > 5) the degradation of etoposide occurs through epimerization of the trans-fused lactone ring moiety into the cis-fused lactone (III). Progressive degradation of this compound results in the formation of the cis-hydroxy acid derivative (IV). Contrarily to the acid-catalyzed degradative pathway the sugar part of the etoposide molecule is retained on degradation in alkaline media. Furthermore, the identities of III and IV were confirmed by comparison of elution volumes with those of reference compounds prepared by the procedures of Strife et al. (1980). No attempts were made to elucidate the structures of the podophyllotoxin (Fig. 6) degradation products. However, in analogy with etoposide degradation in basic media compound V may be the 2,3-cisepimer. It is remarkable that in the case of etoposide its cis-epimer has a larger capacity factor than the precursor while for podophyllotoxin this appears to be the reverse (Buchardt et al., 1986). If the epimerization occurs through lactone ring opening, yielding a trans-hydroxy acid derivative, subsequent ring closure may result in the formation of a 2,4-lactone (neopodophyllotoxin) (Renz et al., 1965).

The chromatographic behaviour of compound

Fig. 6. Structure of podophyllotoxin.

VI suggests that this compound is a hydroxy acid derivative. Further investigations are in progress focussed on the conclusive structure elucidation of the degradation products of etoposide as well as those of podophyllotoxin.

## Degradation kinetics

## Order of reactions

The disappearance of etoposide in buffered media follows (pseudo) first-order kinetics over several half-lives. This is indicated by the linearity of plots of the natural logarithm of residual etoposide concentration against time at various pH values. The observed rate constants  $(k_{\rm obs})$  for the overall degradation have been extracted from the slopes of these plots.

## Influence of pH

When etoposide degrades in unbuffered solutions pH shifts occur due to the disappearance of the phenolic parent compound with  $pK_a \sim 10$  and the appearance of degradation products with an acidic carboxylic function ( $pK_a \sim 4-5$ ). The pH shifts will result in a change of  $k_{\rm obs}$  during the degradation process and deviations from first-order kinetics. To keep the pH constant during etoposide degradation buffered solutions were used. The overall observed rate constant ( $k_{\rm obs}$ ) for degradation of etoposide in buffers is:

$$k_{\text{obs}} = k_0 + k_{\text{H}} [\text{H}^+] + k_{\text{OH}} [\text{OH}^-]$$
$$+ k_{\text{buffer}} [\text{buffer}]$$
 (1)

where  $k_0$  is the (pseudo) first-order rate constant for degradation in water only,  $k_{\rm H}$  and  $k_{\rm OH}$  second-order rate constants for proton- and hydroxyl-catalyzed degradation, respectively. The term  $k_{\rm buffer}$ [buffer] represents the sum of second-order rate constants for the degradation catalysed by each of the buffer components multiplied by its concentration. For each pH the (pseudo)first order rate constant for [buffer] = 0,  $(k' = k_0 + k_{\rm H}({\rm H}^+) + k_{\rm OH}(OH^-))$  was calculated as the intercept from the linear part of the plot of  $k_{\rm obs}$  versus [buffer] at a fixed pH.

The calculated rate constants at zero buffer

concentration (k') were used in the construction of the  $H_0/pH$  profile (Fig. 7). In the pH region -1 to 3 the V-shaped graph has a slope of -1.0 and in the pH region 6 to 10 the slope is +1.0 indicating that the degradation reaction is first-order in proton and hydroxyl ion concentration, respectively, so, specific proton and specific hydroxyl catalysis apply. On Fig. 7 the points are experimental and the line theoretical using Eqn. 2.

$$k' = k_0 + k_H [H^+] + \frac{k_{OH} K_w}{[H^+]}$$
 (2)

With the use of a non-linear least-squares curve fitting program the specific rate constants were calculated (Table 1). The pH at which the minimum occurs in the pH profile can be determined

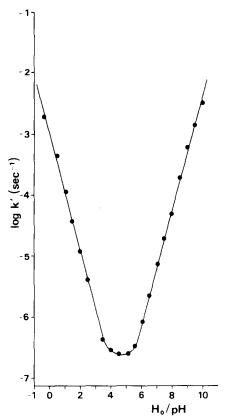


Fig. 7.  $\log k'$ -pH profile for the degradation of etoposide at 50 ° C.

TABLE 1

Rate constants for catalysed degradation reactions of etoposide and cis-etoposide

	50 ° C		25°C
Etoposi	de		
$k_{H}$	$1.1 \times 10^{-3} \text{ M}^{-1} \text{ s}^{-1}$	$C_3$	$1.8 \times 10^{-14} \text{ Ms}^{-1}$
$k_0$	$2.5 \times 10^{-7} \text{ s}^{-1}$	C₄	$2 \times 10^{-25} \text{ M}^2 \text{ s}^{-1}$
$k_{OH}^{\circ}$	$6.15 \text{ M}^{-1} \text{ s}^{-1}$	•	
cis-Etop	oside		
$C_3$			$4 \times 10^{-13} \text{ Ms}^{-1}$
$C_4$			$1.6 \times 10^{-25} \text{ M}^2 \text{ s}^{-1}$

graphically or be calculated from the first derivative of Eqn. 2,

$$\frac{dk'}{d[H^+]} = k_H - \frac{k_{OH}K_w}{[H^+]^2} = 0$$
 (3)

or:

$$pH_{\min} = \frac{1}{2}pK_{w} + \frac{1}{2}\log\frac{k_{H}}{k_{OH}}$$
 (4)

At  $50 \,^{\circ}\text{C}$  p $K_{\text{w}} = 13.26$ . So p $H_{\text{min}}$  is calculated to be 4.8 which is in agreement with the graphically derived value. At p $H_{\text{min}}$  the half-life of etoposide at  $50 \,^{\circ}\text{C}$  is 780 h.

Kinetic experiments at pH values > 9 were performed at  $25 \,^{\circ}$ C as the degradation reactions were too fast in this pH region to be monitored at  $50 \,^{\circ}$ C with the techniques used in this study. A plot of log k' vs pH in the pH region 9–11 (Fig. 8) shows an inflexion which can be attributed to an acid-base equilibrium of etoposide involving the phenolic function. The log k'-pH graph for podophyllotoxin (Fig. 8), possessing a nondissociable C4' methoxygroup, is a straight line applying to Eqn. 5:

$$k' = \frac{k_{\text{OH}} \cdot K_{\text{w}}}{[\text{H}^+]} \tag{5}$$

The value for  $k_{OH}$  is 0.278  $M^{-1}$  s<sup>-1</sup>.

Due to the concomitant existence of neutral etoposide and deprotonated, negatively charged,

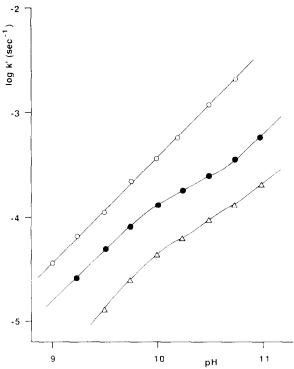


Fig. 8.  $\log k'$ -pH profiles for the degradation of etoposide ( $\bullet$ — $\bullet$ ), podophyllotoxin ( $\bigcirc$ — $\bigcirc$ ) and *cis*-etoposide ( $\triangle$ — $\triangle$ ) at 25° C.

etoposide species in the pH range under investigation, Eqn. 2 must be extended to:

$$k' = \left(k_0 + k_{\rm H}[{\rm H}^+] + \frac{k_{\rm OH}K_{\rm w}}{[{\rm H}^+]}\right)f$$

$$+ \left(k_0^- + k_{\rm H}^-[{\rm H}^+] + \frac{k_{\rm OH}^-K_{\rm w}}{[{\rm H}^+]}\right)(1 - f) \qquad (6)$$

The superscript minuses of the rate constants refer to the deprotonated etoposide molecule and when no superscript is used it implies that the rate constant is related to the neutral etoposide form; f is the fraction of neutral etoposide species and, consequently, (1-f) is the fraction of deprotonated etoposide species. The  $K_a$  value of etoposide is then defined as:

$$K_{\rm a} = \frac{(1-f)[{\rm H}^+]}{f}$$
 (7)

Combination of Eqns. 6 and 7 yields:

$$k' = \frac{C_1[H^+]^2 + C_2[H^+] + C_3 + C_4[H^+]^{-1}}{C_5 + [H^+]}$$
 (8)

where:

$$C_1 = k_H$$

$$C_2 = k_0 + k_H^- K_3$$

$$C_3 = k_{\rm OH} K_{\rm w} + k_0^- K_{\rm a}$$

$$C_4 = k_{\mathrm{OH}}^- K_{\mathrm{w}} K_{\mathrm{a}}$$

$$C_5 = K_a$$

As the solvent-catalyzed degradation reaction of etoposide and the proton-catalyzed degradation reaction of deprotonated etoposide are kinetically indistinguishable the rate constants  $k_0$  and  $k_{\rm H}^-$  are combined in  $C_2$ . The same holds for  $k_{\rm OH}$  and  $k_0^-$  which are also coupled rate constants and therefore combined in  $C_3$ . Comparison of the experimentally determined stability curve with computer simulation experiments based upon a model according to Eqn. 8 indicate that between pH 9 and 11 the constants  $C_1$  and  $C_2$  provide no significant contribution to the pH-rate profile. Therefore the theoretical Eqn. 8 could be reduced to:

$$k' = \frac{C_3 + C_4 [H^+]^{-1}}{C_5 + [H^+]}$$
 (9)

Using the non-linear curve-fitting program  $C_3$ ,  $C_4$  and  $C_5$  were calculated. The results are included in Table 1. The kinetically determined p $K_a$  of etoposide (10.1) is in reasonable agreement with the spectrophotometrically determined value (9.8). At pH > 6 etoposide, through epimerization, is converted into *cis*-etoposide, which in turn degrades through intramolecular ester hydrolysis into the cis-hydroxy acid derivative, visualized by the scheme:

etoposide 
$$\xrightarrow{k_1} III \xrightarrow{k_2} IV$$

where  $k_1$  and  $k_2$  are the (pseudo) first-order rate constants for these conversions. The courses of the concentration of **III** and **IV** during etoposide degradation are described by Eqn. 10 and Eqn. 11, respectively:

[III]<sub>t</sub> = [etoposide]<sub>0</sub> 
$$\frac{k_1}{k_2 - k_1} (e^{-k_1 t} - e^{-k_2 t})$$
 (10)

 $[IV]_t = [etoposide]_0$ 

$$\times \left(1 - \frac{k_2}{k_2 - k_1} e^{-k_1 t} + \frac{k_1}{k_2 - k_1} e^{-k_2 t}\right) \tag{11}$$

where [III], is the concentration of cis-etoposide

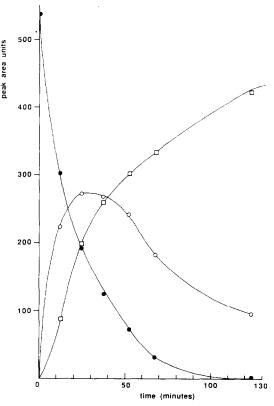


Fig. 9. Reactant concentrations. (● ●). Etoposide; (○ ○ ○), III; (□ ○ □), IV; in terms of peak area integrator units vs time for the conversions: etoposide → III → IV, at pH 11.01.

at time t, [IV]<sub>t</sub> the concentration of the *cis*-hydroxy acid derivative at time t and [etoposide]<sub>0</sub> the initial concentration of etoposide. The reactant concentration vs time for the consecutive first-order reactions: etoposide  $\rightarrow$  III  $\rightarrow$  IV at pH 11.01, serving here as an example, are plotted on Fig. 9.

Applying Eqns. 10 and 11, in which [III],, [IV], and [etoposide]<sub>0</sub> are expressed as peak area integrator units,  $k_1$  and  $k_2$  can be determined by using the non-linear curve fitting computer programs.  $k_1$  is in good agreement with the  $k_{obs}$ values calculated from the first-order plots of overall etoposide degradation.  $k_2$  is the observed (pseudo) first-order rate constant for cis-etoposide degradation. These calculated values have been incorporated on Fig. 8 and have been used in the same manner as the etoposide data for calculation of the p $K_a$ ,  $C_3$ ,  $C_4$  and  $C_5$ , by using Eqn. 9 (Table 1). The p $K_a$  of cis-etoposide (10.8) appeared to be substantially higher than the value for etoposide. On account of the structural resemblances of etoposide and its cis-congener the difference was unexpected. It must be noted that the kinetic determination of the  $pK_a$  of cis-etoposide is less accurate than that of etoposide because  $k_2$  values are less accurate than the  $k_{\rm obs}$  values of etoposide.

# Influence of buffers

The degradation of etoposide is strongly affected by phosphate, acetate and carbonate buffer

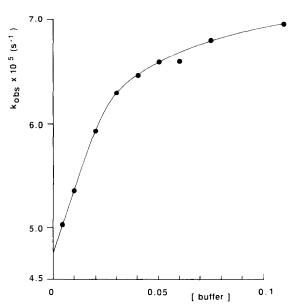


Fig. 10. The effect of carbonate concentration at pH = 9.5 on  $k_{\rm obs}$  for the degradation of etoposide at 25 ° C.

components. This appears from experiments where  $k_{\rm obs}$  is measured at constant pH, ionic strength and temperature but at different buffer concentrations. In the low buffer concentration region a linear relationship between  $k_{\rm obs}$  and [buffer] exists. At higher buffer concentrations the curve levels. This has been observed, more or less, in the entire pH region studied. An example is given on

TABLE 2  $k_{obs}$  Values (in s<sup>-1</sup>) for the degradation of etoposide in various buffer solutions at 50 °C

pН	[buffer]	k <sub>obs</sub>	pН	[buffer]	$k_{obs}$
3.3	0.005	$4.1 \times 10^{-7}$	7.8	0.005	$4.8 \times 10^{-5}$
	0.01	$4.3 \times 10^{-7}$		0.01	$5.0 \times 10^{-5}$
	0.05	$5.0 \times 10^{-7}$		0.02	$5.3 \times 10^{-5}$
	0.10	$5.6 \times 10^{-7}$		0.03	$5.5 \times 10^{-5}$
	0.20	$5.7 \times 10^{-7}$		0.04	$5.5 \times 10^{-5}$
6.5	0.005	$2.2 \times 10^{-6}$		0.06	$5.7 \times 10^{-5}$
	0.01	$2.3 \times 10^{-6}$		0.10	$6.1 \times 10^{-5}$
	0.05	$2.4 \times 10^{-6}$	8.55	0.01	$1.4 \times 10^{-4}$
	0.10	$2.4 \times 10^{-6}$		0.05	$2.1 \times 10^{-4}$
	0.20	$2.4 \times 10^{-6}$		0.10	$2.2 \times 10^{-4}$
				0.20	$2.4 \times 10^{-4}$

TABLE 3  $k_{obs}$  Values (in s<sup>-1</sup>) for the degradation of etoposide in 0.01 M buffer solutions at 25 °C as function of the ionic strength ( $\mu$ )

pН	μ	$k_{ m obs}$	pН	$\mu$	$k_{\mathrm{obs}}$
8.60	0.03	$5.8 \times 10^{-6}$	10.36	0.02	$2.2 \times 10^{-4}$
	0.05	$6.1 \times 10^{-6}$		0.04	$2.4 \times 10^{-4}$
0.13 0.53	0.13	$6.6 \times 10^{-6}$		0.12	$2.6 \times 10^{-4}$
	0.53	$7.5 \times 10^{-6}$		0.52	$3.2 \times 10^{-4}$

Fig. 10. Other representative data are listed in Table 2.

# Influence of ionic strength

The influence of ionic strength ( $\mu$ ) on the degradation of etoposide has been studied by adding various amounts of sodium chloride to solutions of fixed pH and total buffer concentration. In the acid region of the pH profile the effects were negligible. Results from experiments at pH = 8.60 and pH = 10.36 are listed in Table 3.

## Influence of temperature

The influence of temperature on the degradation of etoposide was investigated in 0.01 M buffer solutions and perchloric acid solutions in the temperature range  $5-60\,^{\circ}$  C. The Arrhenius relationship between the natural logarithm of  $k_{\rm obs}$  and the reciprocal of absolute temperature holds. Results, in terms of activation energies and frequency factors, are listed in Table 4.

# Degradation mechanism

Like other glycosides, such as doxorubicin (Wassermann and Bundgaard, 1983; Beijnen et al., 1985), etoposide undergoes hydrolytic degradation in acidic media with the formation of an

TABLE 4

Activation energies  $(E_a)$  and frequency factors (A) for the degradation of etoposide in 0.01 M buffers as function of pH

pН	$E_a (kJmol^{-1})$	$A(s^{-1})$
0.96	103	$7.4 \times 10^{12}$
7.99	115	$2.4 \times 10^{14}$
11.04	76	$1.3 \times 10^{10}$
11.47	71	$3.8 \times 10^{9}$

Fig. 11. Epimerization of etoposide and the action of dibasic phosphate as a proton-conductive catalyst.

aglycone (Dow et al., 1983). Consecutive degradative reactions may involve acid-catalyzed ester hydrolysis of the lactone ring system, initiated by protonation of the lactone carbonyl function followed by nucleophilic attack by water molecules at C13. Epimerization of etoposide at pH values > 4 occurs through enolization (Fig. 11) (Strife et al., 1980). The enolization step and subsequent conversion of the enol into cis-etoposide requires proton transfers which are facilitated by bases such as hydroxide ions, water molecules or anions of the acid used as buffer. This explains the observed general base catalysis as well as the specific base catalysis at zero buffer concentration on degradation of etoposide at pH > 5. The action of the dibasic phosphate as a proton conductor is illustrated in Fig. 11. cis-Etoposide further degrades into the cis-hydroxy acid derivative (IV), which may proceed according to generally accepted mechanisms of alkaline ester hydrolysis (Sykes, 1968).

## Acknowledgements

Miss C. de Graaf is gratefully thanked for preparing the manuscript and Mr. P. Chan for drawing the figures.

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